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RBW6005G01631-3G
Job Sheet 198942



Part No: RBW6005G01631-3G

Job Qty: 1 pcs

Part Name: Dial Indicator Swash Plate Scissors Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Due Date: 9/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18604

Note: DWG RBW6005G01631-3G Rev. A IPP Rev. A 18.09.25 New issue DP Verify DD/IPP Rev. B 19.01.11 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	9/25/19		0.00	1.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	9/25/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/25/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S225624



Part: RBW6005G01631-3G

Job No: 198942

Serial No/Batch: S225624

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 10/23/19

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DA
				Packaging 3 - 7 - B4B	26
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	9/25/19	0.00 0.00	QC 21 - FG - 21	3-8
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89

OCT 24 2019

Part Op 110 - (Small Fab) 1-Assemble as per DWG. See note 9 and 10.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____) The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90312A271	Steel Wire Rope Lanard 6" Lg. NYLON	1 Ea (1 ea)	110-Small Fab - 1	1158131
90905A653	SS Split Ring 13/16" OD x 1/8" THK	2 Ea (2 ea)	110-Small Fab - 1	3158510
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	110-Small Fab - 1	5200359
RBW6005G01631-3G-1	Top	1 pcs (1 ea)	110-Small Fab - 1	5215668
RBW6005G01631-3G-4	Top Clamp Assembly	1 pcs (1 ea)	110-Small Fab - 1	5223661
RBW6005G01631-3G-7	Washer	2 pcs (2 ea)	110-Small Fab - 1	5217047

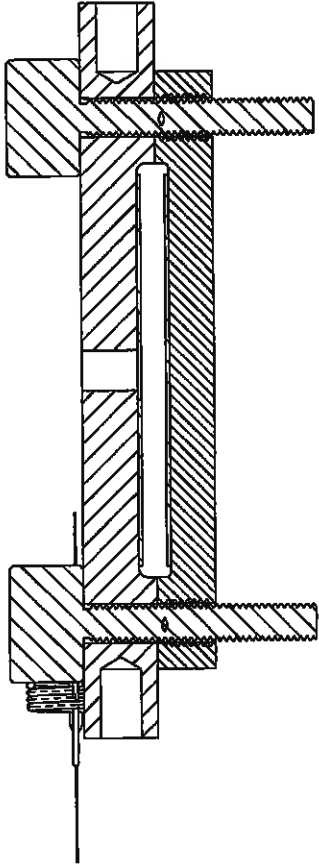
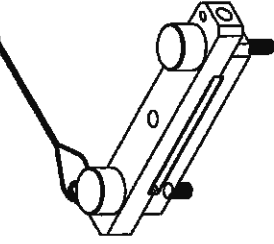
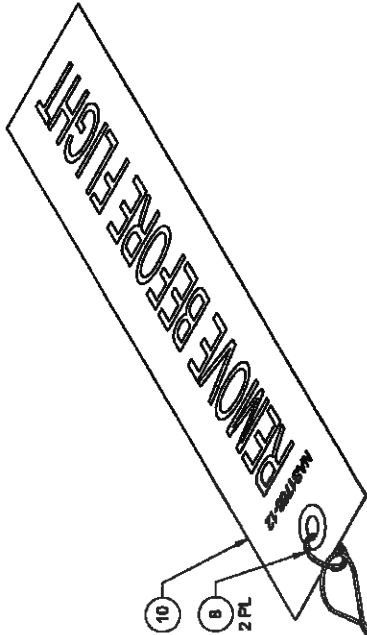
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	90312A271	1	10	0
	90905A653	2	20	0
	NAS1756-12	1	361	0
	RBW6005G01631-3G-1	1	0	0
	RBW6005G01631-3G-4	1	0	0
	RBW6005G01631-3G-7	2	0	0

Part Specifications
Specifications could not be found.

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ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6005G01631-3G-1	BOTTOM CLAMP ASSY
-4	1	RBW6005G01631-3G-4	TOP CLAMP ASSY
-7	2	RBW6005G01631-3G-7	ADJUSTING SCREW
-8	2	McMaster#90905A663 OR EQUIV	SS SPLIT RING 13/16" OD x 1/8" THK
-9	1	McMaster#90312AZ71 OR EQUIV	LOOP TO LOOP LANYARD 6" LONG
-10	1	NAS 1756-12	FLAG

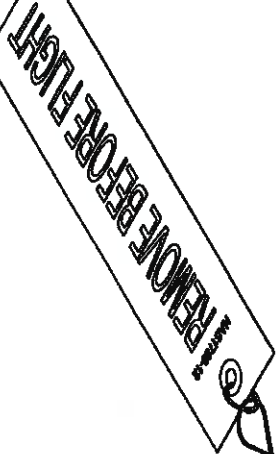


RBW6005G01631-3G DIAL GAUGE (M/R AWSHPL/SCISSORS) SUPPORT

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1"$
XX = $\pm 0.01"$ / $\pm 0.5"$
XXX = $\pm 0.005"$ / $\pm 0.1"$
XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
UNITS: INCHES UNLESS OTHERWISE NOTED
BREAK SHARP EDGES: N/A
IDENTIFICATION: N/A
ASSEMBLY: N/A
APPLY LOCITE NICKEL
INSTALL ITEM -7 HAND TIGHT
THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

REV.	NEW ISSUE	DESCRIPTION	ECN #	BY
A	18-650	VM		
DESIGN	VM			
CHECKED	ML			
MFG APPR	DP			
APPROVED	W			
DATE	8/31/2018			
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
TOOL PART # RBW6005G01631-3G				
REV. A SHEET 1 OF 8				
TITLE DIAL GAUGE (M/R AWSHPL/SCISSORS) SUPPORT				
SCALE NTS				
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198842
14-08-08





Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong
Bending	Misaligned/off center	Folio/Program	Outside Tolerance
Crushing	BOM/Route	Grain Direction	Drawing
Cracks	Broken/Damage/Defect	Weld	Finish
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing
Marks/Chatter	Drill Holes	Out of Sequence	Misread
Mislabeled	Fit/Function	Off-set/Set-up	

Other/Details: _____